



Your Trusted Partner in Automation

Moxa is a leading provider of edge connectivity, industrial computing, and network infrastructure solutions for enabling connectivity for the Industrial Internet of Things. With over 30 years of industry experience, Moxa has connected more than 50 million devices worldwide and has a distribution and service network that reaches customers in more than 70 countries. Moxa delivers lasting business value by empowering industry with reliable networks and sincere service for industrial communications infrastructures.

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Smart

Deploy Your I/O Data to

the Cloud





Deploy Your I/O Data to the Cloud

Data collection is the first step to realizing Industrial Internet of Things (IIoT) applications. More and more IIoT technologies are being quickly adopted, such as cloud services or pub/sub protocols, to collect more data from monitored systems. This move is essentially mandatory, due to the fact that the amount of data involved is expanding at an ever-increasing rate. Moxa's Smart I/O and MX-AOPC UA Suites are designed for deploying data to a private, public, or hybrid cloud, which provides the most seamless and efficient way to reduce integration effort and lower the total cost of ownership.



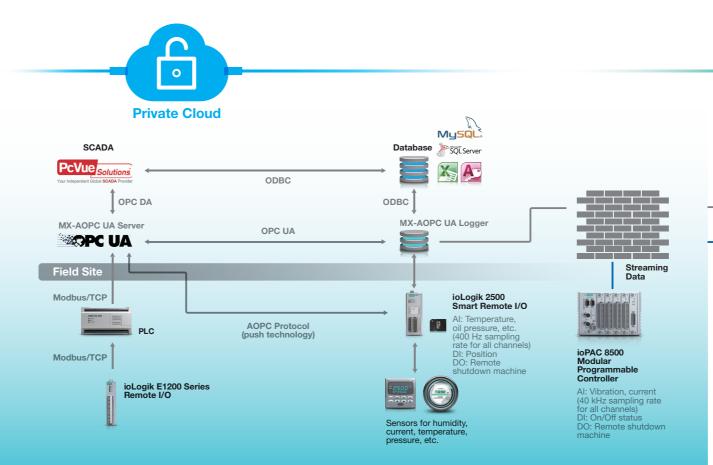
Table of Contents

Deploy Your I/O Data to the Cloud

Moxa's Technology Enables Seamless and Efficient Data Collection 3

Application Notes 11

Selection Guide 15





Microsoft Azure



Deploying Data to a Private Cloud

Private clouds are implemented within a corporate firewall, under the control of the IT department. Data is transferred from monitored systems through the corporate intranet or virtual private network to the private cloud.

Moxa's Smart I/O can poll local meters and sensors as frequently as it likes without putting any burden on the Ethernet network, and only sends readings to the MX-AOPC UA Server (over the Ethernet network) when certain pre-configured conditions are met. Moxa's MX-AOPC UA Server receives real-time data from Smart I/O and converts data to the OPC UA standard, which is secure and widely adopted in Industrial 4.0 applications for sending data to SCADA software. MX-AOPC UA Logger is an OPC UA client for converting data from MX-AOPC UA Server to a database.

Deploying Data to Private and Public Clouds (Hybrid Cloud)

A hybrid cloud combines private clouds and public clouds, in which critical data often resides in the enterprise's private cloud, while other data is stored in and accessible from a public cloud.

Moxa's MX-AOPC UA Logger allows users to easily deploy data to a private cloud or public cloud without any programming effort. Data sent to a public cloud is converted from OPC tag format to the format that the public cloud supports, such as JSON files, and includes all OPC-tag attributes, such as tag ID, value, unit, and timestamp. Data is easily integrated by the public cloud's services, such as dashboards, analytics tools, and database storage.

Deploying Data to a Public Cloud

Public clouds are a form of cloud computing in which a company relies on a third-party cloud service provider, such as Microsoft Azure, who provides services such as servers, data storage, and applications.

Moxa's programmable Smart I/O can be easily embedded with SDKs from cloud service providers for connecting Smart I/O to a public cloud. Moxa Smart I/O supports multiple protocols, including Modbus and SNMP, to collect data from meters and sensors as frequently as needed. Smart I/O's tag-centric service represents each I/O value or status as a tag. Each tag can be easily sent to a public cloud using C/C++ programming tools. Moreover, Smart I/O's programmable capabilities allow users to minimize data size before sending data to a public cloud to ensure data quality and reduce transmission and storage costs.



With more and more field devices being connected to the industrial IoT (Internet of Things), the need to keep all those "things" continuously connected to the Internet has put a premium on networking products that can deliver continuous connectivity without human intervention. To deploy your I/O data to the cloud easily and effortlessly, you first need to retrieve the I/O data and then convert it to the appropriate protocol. Once all of the data has been prepared for transmission, the final step is to push the data up to your cloud platform.



Solutions for Various Data Collection Scenarios

I/O to IT/OT Protocol Conversion

Cloud services are provided by the Information Technology (IT) industry, but most users are from the Operational Technology (OT) industry. The problems this presents is that IT and OT applications use different technologies. Moxa's Smart I/O can understand both IT and OT protocols. Once it collects the I/O signals, it converts the data to both IT and OT protocols.

Complete, Efficient Data Collection

Moxa's ioLogik 2500 series, MX-AOPC UA Server, and MX-AOPC UA Logger, when used together, form a turnkey solution that provides real-time push data acquisition, data buffering in local storage devices, and automatic data completeness after network failures.

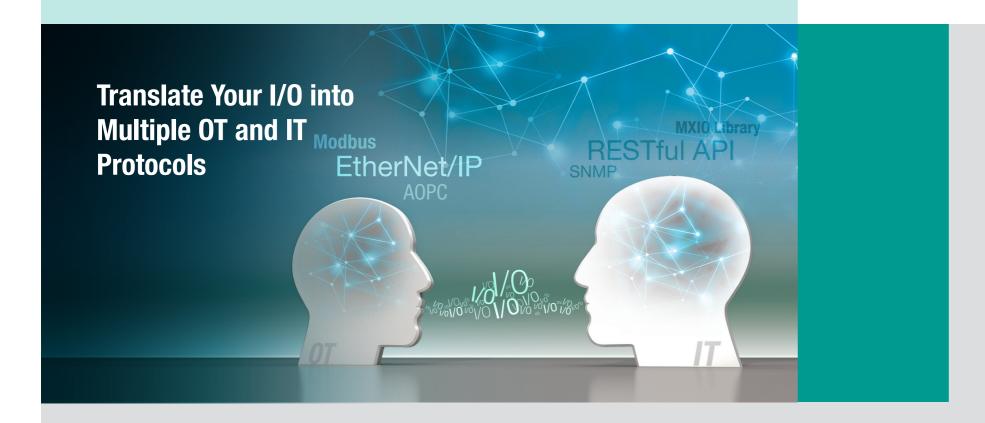
Easy Configuration and Programming

Moxa's patented Click&Go software provides smart, front-end intelligent control logic that implements local control without needing to communicate with a remote host. Click&Go's intuitive, graphical interface and simple IF-THEN-ELSE control logic, which defines how Moxa's remote IO devices respond to different events, is easy and straightforward to set up.

Solutions for Specific Vertical Markets

Moxa's Smart I/O can be used with applications that operate in extreme environments, including smart factory, smart energy, smart transportation, and smart city automation applications.

| Industry | Applications | Recommended Products | |
|------------------------|--|--|--|
| | Machine Condition Monitoring | ioLogik 2500 Series, ioLogik E2200 Series, ioLogik E4200 Series | |
| Smart Factory | Motor 3 Phase AC Power Monitoring | ioLogik E1230EM Series | |
| | Machine Original Equipment Manufacturing | ioLogik E1200 Series, ioLogik P1200 Series | |
| | Critical Power Management | ioLogik E1230EM Series, ioLogik E1200 Series | |
| Concert Frances | Wind Power Transformer Monitoring | ioLogik E1200H Series, ioLogik E1200W Series | |
| Smart Energy | Solar Grid and Inverter Monitoring | ioLogik 2500 Series, ioLogik E1200 Series | |
| | Oil & Gas Wellhead, Pipeline Monitoring | ioLogik 2500 Series, ioLogik E1200 Series | |
| | Electronic Toll Collection | ioLogik E2200 Series | |
| | Parking Automation | ioLogik E1200 Series, ioLogik P1200 Series | |
| Smart Transportation | Marine Automation | ioLogik E1200H Series | |
| Siliait Iransportation | Railway Onboard Passenger Information System | ioLogik E1500 Series, ioPAC 8000 Series, ioPAC 5500 Series | |
| | Railway Wayside Asset Monitoring | ioLogik E1500 Series, ioPAC 8000 Series, ioPAC 5500 Series | |
| | Water and Wastewater Wellhead, Pump, and Pipeline Monitoring | ioLogik 2500 Series, ioLogik E1200 Series | |
| Smart City | Disaster Prevention System | ioLogik 2500 Series | |
| | Surveillance System | ioLogik E1200 Series, ioLogik P1200 Series, ioLogik E2200 Series | |



I/O to IT/OT Protocol Conversion

Are you still looking for a protocol gateway to translate back and forth between OT and IT protocols? Moxa's Smart I/O does just what you need by supporting the most often-used protocols for retrieving I/O data. Most IT engineers use SNMP or RESTful API protocols, but Industrial Automation (IA) engineers are more familiar with Operational Technologies (OT), such as Modbus and EtherNet/IP. Moxa Smart I/O makes it possible for both IT and IA engineers to conveniently retrieve data from the same I/O device.

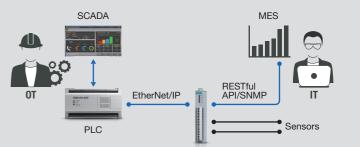
Moxa's multiprotocol Smart I/O speaks six different protocols, including the Modbus/TCP, EtherNet/IP, and Moxa AOPC OT protocols, as well as the SNMP, RESTful API, and Moxa MXIO library IT protocols. The Smart I/O retrieves I/O data and converts the data to any of these protocols at the same time, allowing you to get your applications connected easily and effortlessly.

| Product Series | | OT Protocols | | IT Protocols | | | |
|----------------------|--------|--------------|------|--------------|-------------|--------------|--|
| | Modbus | EtherNet/IP | AOPC | SNMP | RESTful API | MXIO Library | |
| ioLogik E1200 Series | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| ioLogik P1200 Series | ✓ | - | ✓ | ✓ | ✓ | ✓ | |
| ioLogik 2500 Series | ✓ | - | ✓ | ✓ | ✓ | ✓ | |
| ioLogik E2200 Series | ✓ | - | ✓ | ✓ | - | ✓ | |
| ioLogik E4200 Series | ✓ | - | ✓ | ✓ | - | ✓ | |

Please check Moxa's website for the most up-to-date product specifications.



Easily connect to the IIoT without installing a separate protocol gateway



Reduce your integration cost by using SNMP or RESTful APIs to collect data from the Smart I/O device, without needing to install an extra protocol gateway to connect to IIoT applications.



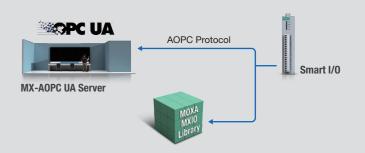
Easily expand PLC I/O points, especially in harsh environments



Moxa's Smart I/O devices are designed for a wide range of operating temperatures, making them ideal for collecting data from harsh environment applications. The ioLogik E1200 supports the most common PLC-type protocols, including Modbus/TCP and EtherNet/IP.



Actively and easily collect data to use in your own system

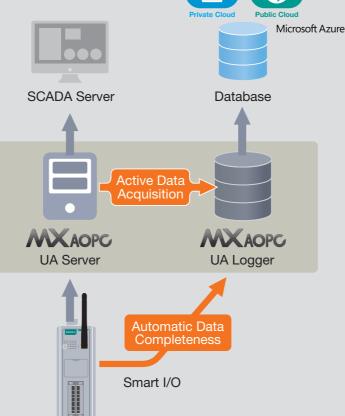


Use Moxa's MX-AOPC UA Server to connect to the Smart I/O device with the AOPC protocol, and enjoy the benefits of "push technology." If you would like to program your own system, Moxa's MXIO Library helps you complete your tasks easily, both for Windows and Linux operating systems.



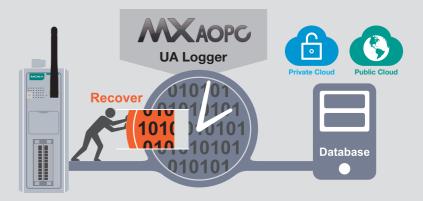
Big Data Quality and Integrity, Fundamental Elements of the Industrial Internet of Things

Automated analysis can sometimes lead to surprising results, in which case systems engineers would be justified to question whether or not the big data, and the automated analysis, is accurate. Everyone has heard the old adage, "garbage in, garbage out," but the reality is that ensuring the quality and integrity of big data is not particularly easy. In fact, the sheer quantity of data churned out by thousands and thousands of sensors can put a tremendous load on legacy data acquisition methods. In addition, with wireless technology quickly becoming the connection option of choice for IIoT applications, mainly due to its convenience and mobility, the stability of wireless communications is a critical issue. A cause for concern is the inevitable unexpected connection interruptions that plague any wireless network, and which could result in data loss and expensive shutdowns of important business processes. Moxa's smart data acquisition method helps to shrink the amount of data that needs to be transmitted and ensure data completeness. In short, smart data acquisition enhances the quality and integrity of big data, resulting in more accurate analyses.



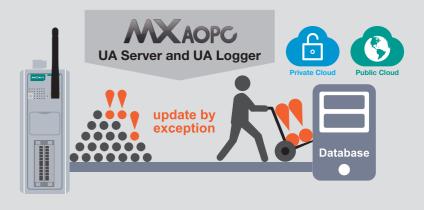
Complete Data Collection

When used together, Moxa's ioLogik 2500 series, MX-AOPC UA Server, and MX-AOPC UA Logger form a turnkey solution that provides real-time data acquisition, data buffering in local storage devices, and automatic data completeness after network failures. MX-AOPC UA Logger imports data from MX-AOPC UA Server into a database in real time. When the network fails and then recovers, the logger automatically retrieves data logs, with timestamp matching the duration of the disconnection, from the data buffers of specific ioLogik 2500 devices, and then pushes the supplementary data into the database.



Efficient Data Collection

About ten years ago, Moxa introduced its patented Active OPC concept, which is implemented by Moxa's ioLogik products. The ioLogik can poll local meters and sensors as frequently as it likes without putting any burden on the Ethernet network, and only sends readings to the OPC server (over the Ethernet network) when certain pre-configured conditions are met. Engineers can decide between updating data by polling and updating data by exception for efficient data collection. With this efficient data collection method, MX-AOPC UA Logger can deploy higher quality data to the private or public cloud for big data analysis.







IOxpress and RTUxpress

IOxpress integrates a user-friendly interface with offline/online configuration, allowing you to configure every I/O parameter offline, and then upload the settings to your online devices, greatly reducing the time and cost needed to manage and configure your IO solutions. RTUxpress is an intuitive, user-friendly offline deployment tool for basic setup, tag management, and configuring services on Moxa's ioPAC controllers. IOxpress and RTUxpress are provided free of charge, and may be upgraded as required, as new versions become available.



Click&Go Plus

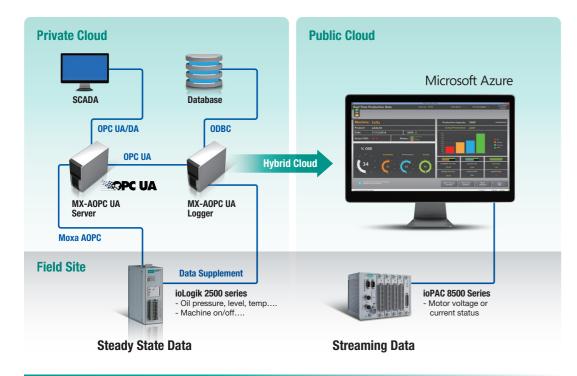
Moxa's patented Click&Go Plus[™] front-end control logic makes it extremely easy for even novice users to program Moxa's data acquisition products. Click&Go Plus[™] control logic supports up to 48 rules with further upgrades to 8 conditions/actions. In addition, its graphical user interface provides 3 logic gates and 3 multi-layers, helping you build more powerful and efficient IO solutions. Once you finish setting up your Click&Go Plus[™] logic rules, IOxpress's easy-to-use simulation function can be used to find potential errors in your Click&Go Plus[™] rules before uploading them to your online devices. Click&Go Plus supports active alarming and communication methods, including TCP, UDP, SNMP Trap, email, and CGI commands, making it extremely easy to integrate Click&Go with any monitoring system.

| IF Condition | THEN/ELSE Action |
|---------------------------------------|-------------------------|
| DI | DO |
| DO | DO Pulse Output |
| Relay | Relay |
| System Start-Up | Relay Counter (Current) |
| Modbus Host Connection Fail | Relay Pulse Output |
| Schedule | Internal Register |
| Timer | Float Internal Register |
| Remote Action | Timer |
| SMS | Data Log |
| CGI Command | FTP Upload |
| Serial Tag (Boolean/Float/DWORD/WORD) | Counter |
| Al | Remote Action |
| Float Internal Register | AO |
| Virtual Channel | SNMP Trap |
| Internal Register | TCP/UDP Message |
| Relay Counter (Lifetime) | E-Mail |
| Relay Counter (Current) | SMS |
| Counter | CGI Command |

Smart Factory Smart Energy

Machine Condition Monitoring with Hybrid Cloud Solution

Steady state and transient data collection



Background and Requirements

- ◆Improve production OEE (Overall Equipment Effectiveness) in a factory
- ◆ Customer needs:
- · Some data needs to be sent to a public cloud based on an existing private
- cloud solution · Solutions for collecting steady state and streaming data

Why Moxa?

- · Easy to deploy data to both private and public clouds
- Automatic data supplement ensures data integrity

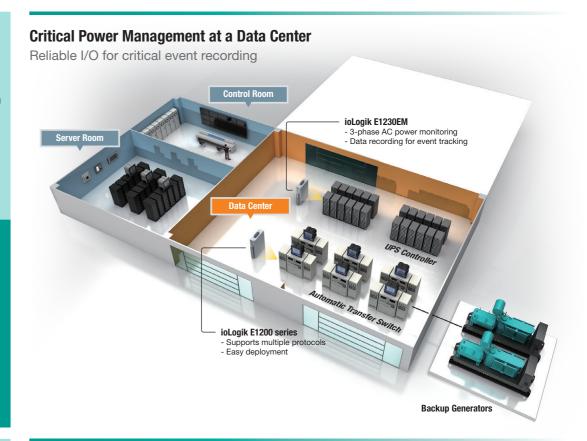
Background and Requirements

- ◆ Ensure power stability and
- · 3-phase AC power monitoring with data recording for
- event tracking

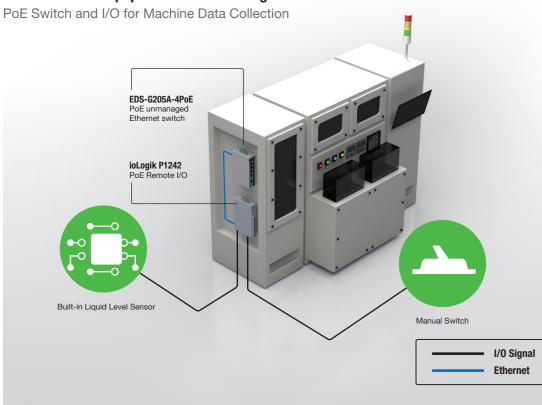
 Modbus and SNMP protocols

Why Moxa?

- · Supports 3-phase AC power data pre-recording
- · Supports both Modbus and **SNMP** protocols
- · Daisy-chain topology for easy I/O expansion



Semiconductor Equipment Manufacturing



Background and Requirements

◆ Machine OEM to reduce total cost of ownership

Why Moxa?

- **◆ Customer needs:** · Compact size for installation
- in locations with limited space · PoE solution to reduce power

Compact size for machine OEM design-in

Power daisy-chain topology
for easy I/O expansion

supply and wiring cost

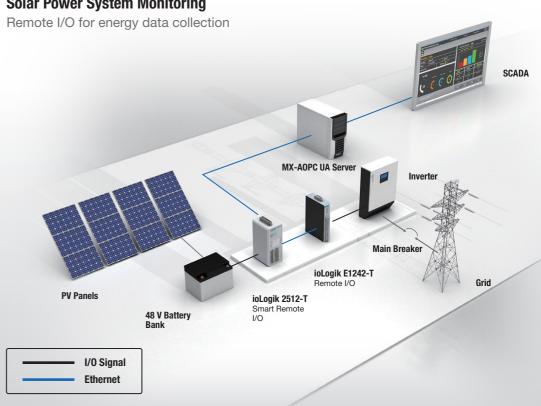
Background and Requirements

- ◆ Ensure solar power generation efficiency
- ◆ Customer needs:
- · Real-time data collection and display on SCADA software · Local data logging and files
- uploaded on schedule
- SNMP trap alert for critical events

Why Moxa?

- · Easy-to-configure Click&Go logic simplifies setting up
- Wide operating temperature

Solar Power System Monitoring



- automatic control routines

 Supports SNMP trap for
- alert management

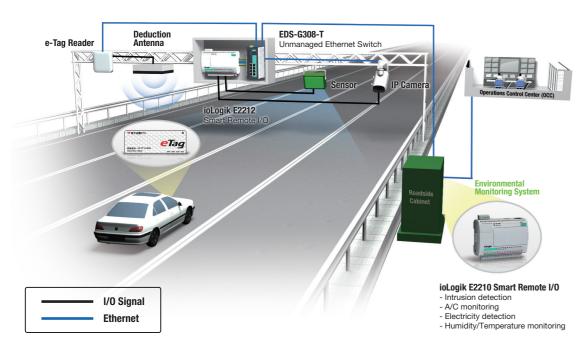
www.moxa.com/Smart_IO

12

Smart Transportation Smart City

Electronic Toll Collection System

Smart I/O for data collection in critical conditions



Background and Requirements

- ◆ Reliable data collection in harsh environments
- ◆ Customer needs:
- · Front-end control logic · Snapshots of non-compliant vehicles triggered automatically

Why Moxa?

- Click&Go logic provides intelligent front-end control
- logic capability
 CGI commands that trigger IP cameras to photograph non-compliant vehicles
- Multiple IOs and serial interfaces for different

Background and Requirements

- ◆ Remote Water Pumping Station
- ◆ Customer Needs:
- · Cellular communication for remote site deployment
- · Easy to integrate SCADA with cellular communication
- · Active alarms for unexpected

Why Moxa?

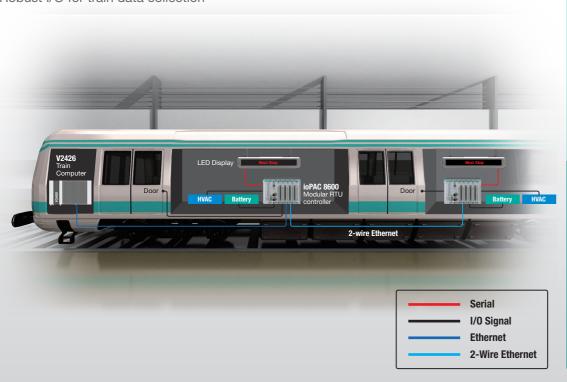
- · Bridge expandable I/O and serial data to central OPC server with 2542-GPRS
- MX-AOPC UA Server for easy integration with SCADA

 Easy logic setup with Moxa
 Click&Go Plus

Remote Monitoring of a Water Distribution Network Wireless I/O for data collection from unmanned sites Ethernet Pipeline ioLogik 2542-GPRS I/O Signal Al: Water flow, water pressure DI: Pump on/off, pump failure detection, Ethernet Serial port on 2542-GPRS: Serial water quality meter Serial

Railway Onboard Condition Monitoring

Robust I/O for train data collection



Background and Requirements

- ◆ Upgrade existing trains for IIoT
- Customer needs:
- · Installation in limited space · Legacy 2-wire network
- infrastructure connection
- · Multiple IOs and serial interfaces are required
- Compliance with railway
- certifications

Why Moxa?

- Compact design ideal for small installation spaces
- 2-wire Ethernet technology supports up to 100 Mbps Ethernet transmission on
- legacy 2-wire networks EN 50155 certified

Background and Requirements

- ◆ Ensure Airport Security ◆ Customer Needs:
- · Intrusion event-driven alarm
- · Integration with surveillance
- · Low bandwidth required · Local control capability

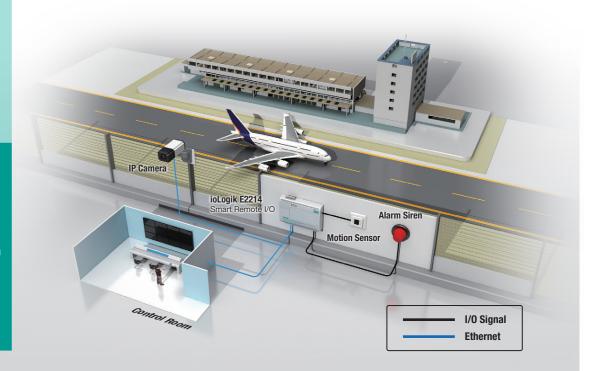
Why Moxa?

- Supports CGI commands for
- integrating IP cameras

 · Local control with Click&Go
 Logic for active alarm
- Supports SNMP Trap / E-mail / TCP-UDP messaging for active alarms

Airport Perimeter Security Monitoring System

Intrusion detection and alarm system with local intelligence



Programmable Controllers







| | InDAO 0000 Onder | 1-DAO 0500 0-d | 1-DAO 5540 O-d |
|------------------------------|---|-----------------------------|---|
| | ioPAC 8600 Series | ioPAC 8500 Series | ioPAC 5542 Series |
| Inputs/Outputs | Requires 86M or 85M I/O modules | Requires 85M I/O modules | 8 DIs, 8 DIOs, 8 Als |
| Cellular | | | |
| HSPA | - | - | ✓ |
| Ethernet | | | |
| Ports (Connector) | 2 (M12 or RJ45) | | 2 (RJ45) |
| Speed | 10/100 Mbps | | |
| Switch (Daisy Chain) | ✓ | - | - |
| Switch (2 MACs) | ✓ | ✓ | ✓ |
| Serial | | | |
| Ports (Connector) | - | 2 (DB9 male) | 2 (DB9 male) |
| Interface | - | RS-232/422/485 | RS-232/422/485 |
| Physical Characteristics | | | |
| I/O Module Slots | 5/9/12 | 2/5/9 | - |
| Environmental Limits | | | |
| Operating Temp. | -40 to 75°C (-40 to 167°F) | | ioPAC 5542 Series: -40 to 75°C (-40 to 176°F) ioPAC 5542-HSPA Series: -30 to 75°C (-22 to 176°F) |
| Storage Temp. | -40 to 85°C (-40 to 185°F) | | |
| Ambient Relative Humidity | 5 to 95% RH (non-condensing) | | |
| Software | , and the same of | | |
| Programmability | C/C++ or IEC 61131-3 | | |
| Standards and Certifications | | | |
| Safety | UL 508 | | UL 508, NCC (ioPAC 5542-HSPA) |
| EMC | EN 55032, EN 55024 | | |
| EMI | FCC Part 15 Subpart B Class A, CISPR 32 | | |
| EMS | IEC 61000-4-2, IEC 61000-4-3, IEC 61000-4-4, IEC 61000-4-5, I | EC 61000-4-6, IEC 61000-4-8 | |
| Rail Traffic | EN 50155*, EN 50121-4 | | EN 50121-4 |
| Hazardous Location | = | - | Class 1 Division 2 |

Smart Ethernet Remote I/O with Click&Go Logic



| | IOLOGIK E2210 | IOLOGIK E2212 | IOLOGIK E2214 | IOLOGIK E224U | IOLOGIK E2242 | IOLOGIK E2260 | IOLOGIK E2262 |
|------------------------------|---------------------------|--|--------------------------|---------------|---------------|---------------|---------------|
| Inputs/Outputs | | | | | | | |
| Digital Inputs | 12 | 8 | 6 | - | - | - | - |
| Digital Outputs | 8 | 8 | - | - | - | 4 | 4 |
| Relays | - | - | 6 | - | - | - | - |
| Configurable DIOs | - | 4 | - | - | 12 | - | - |
| Analog Inputs | - | - | - | 8 | 4 | - | - |
| Analog Outputs | - | - | - | 2 | - | - | - |
| RTDs | - | - | - | - | - | 6 | - |
| Thermocouples | - | - | - | - | - | - | 8 |
| Ethernet | | | | | | | |
| Ports (Connector) | 1 (RJ45) | | | | | | |
| Speed | 10/100 Mbps | | | | | | |
| Protocols | Modbus/TCP (slave), TCP/ | IP, UDP, DHCP, BOOTP, SNMI | P, HTTP, CGI, SNTP, SMTP | | | | |
| Serial | | | | | | | |
| Ports (Connector) | 1 x RS-485 (Euroblock ter | minal) | | | | | |
| Interface | RS-485 | | | | | | |
| Protocols | Modbus/RTU (gateway) | | | | | | |
| Environmental Limits | | | | | | | |
| Standard Operating Temp. | -10 to 60°C (14 to 140°F) |) | | | | | |
| Wide Operating Temp. | -40 to 75°C (-40 to 167°F | F) | | | | | |
| Storage Temp. | -40 to 85°C (-40 to 185°F | F) | | | | | |
| Ambient Relative Humidity | 5 to 95% RH (non-conden | ising) | | | | | |
| Standards and Certifications | | | | | | | |
| Safety | UL 508 | | | | | | |
| EMC | EN 61000-6-2; EN 61000 |)-6-4 | | | | | |
| EMI | CISPR 22, FCC Part 15B C | Class A | | | | | |
| EMS | EN 61000 4 2 EN 61000 | EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, EN 61000-4-5, EN 61000-4-6, EN 61000-4-8 | | | | | |

Smart Remote I/O with Click&Go Plus Logic

| | Ethe | rnet | WLAN/80 |)2.11a/b/g | | Cellular | | | |
|------------------------------|--------------------------|--|--|----------------------------|---------------------------|-------------------|---|-------------------|--|
| 130 | ioLogik 2512 | ioLogik 2542 | ioLogik 2512-WL1 | ioLogik 2542-WL1 | ioLogik 2512-GPRS | ioLogik 2542-GPRS | ioLogik 2512-HSPA | ioLogik 2542-HSPA | |
| Inputs/Outputs | | | | | | | | | |
| Digital Inputs | 8 | - | 8 | - | 8 | - | 8 | - | |
| Configurable DIOs | 8 | 12 | 8 | 12 | 8 | 12 | 8 | 12 | |
| Analog Inputs | - | 4 | - | 4 | - | 4 | - | 4 | |
| Cellular | | | | | | | | | |
| Band Options | - | GSM/GPRS/EDGE: quad-band 850/900/1800/1900 MHz | | | | | UMTS/HSPA+: five-band 800/850/900/1900/2100 MHz GSM/GPRS/EDGE: quad-band 850/900/1800/1900 MHz | | |
| WLAN | | | | | | | | | |
| Standard | - | - | IEEE 802.11 b/g for W IEEE 802.11i for Wirele | | - | - | - | - | |
| Ethernet | | | | | | | | | |
| Ports | 4 switched ports, with 1 | 1 optimized port for faster | downstream communicati | ons with up to 8 daisy-cha | ained ioLogik E1200 units | (RJ45) | | | |
| Speed | 10/100 Mbps | | | | - | | | | |
| Protocols | Modbus/TCP (slave), TO | CP/IP, UDP, DHCP, BOOTP | , SNMP, HTTP, CGI, SNTP | , SMTP | | | | | |
| Serial | | | | | | | | | |
| Ports | 2 (RJ45, RS-232/422/4 | 485 software selectable) | | | | | | | |
| Protocols | Modbus/RTU (master/g | ateway), serial tunnel mod | le (client/server) | | | | | | |
| Environmental Limits | | | | | | | | | |
| Standard Operating Temp. | -10 to 60°C (14 to 140 | l°F) | | | | | | | |
| Wide Operating Temp. | -40 to 75°C (-40 to 16 | 7°F) | -30 to 70°C (-22 to 15 | 68°F) | | | | | |
| Storage Temp. | -40 to 85°C (-40 to 18 | 5°F) | | | | | | | |
| Ambient Relative Humidity | 5 to 95% (non-condens | sing) | | | | | | | |
| Standards and Certifications | | | | | | | | | |
| Safety | UL 508 | | | | | | | | |
| EMC | EN 61000-6-2; EN 610 | 000-6-4 | | | | | | | |
| EMI | CISPR 22, FCC Part 15 | B Class A | | | | | | | |
| EMS | EN 61000-4-2, EN 610 | 000-4-3, EN 61000-4-4, E | EN 61000-4-5, EN 61000 | -4-6, EN 61000-4-8 | | | | | |
| Radio | R&TTE NCC; VCCI (For | WL1 models) | | | | | | | |
| Hazardous Location | Class I Division 2, ATEX | Zone 2 | | | | | | | |

Ethernet Remote I/0



| (a) | ioLogik E1210 | ioLogik E1211 | ioLogik E1212 | ioLogik E1214 | ioLogik E1213** | ioLogik E1240 | ioLogik E1241 | ioLogik E1242 | ioLogik E1260 | ioLogik E1262 |
|------------------------------|---------------------|-----------------------|----------------------|-----------------------|-----------------|---------------|---------------|---------------|---------------|---------------|
| Inputs/Outputs | | | | | | | | | | |
| Digital Inputs | 16 | - | 8 | 6 | 8 | - | - | 4 | - | - |
| Digital Outputs | - | 16 | - | - | 4 | - | - | - | - | - |
| Relays | - | - | - | 6 | - | - | - | - | - | - |
| Configurable DIOs | - | - | 8 | - | 4 | - | - | 4 | - | - |
| Analog Inputs | - | - | - | - | - | 8 | - | 4 | - | - |
| Analog Outputs | - | - | - | - | - | - | 4 | - | - | - |
| RTDs | - | - | - | - | - | - | - | - | 6 | - |
| Thermocouples | - | - | - | - | - | - | - | - | - | 8 |
| Ethernet | | | | | | | | | | |
| Ports (Connector) | 2 (RJ45) | | | | | | | | | |
| Speed | 10/100 Mbps | | | | | | | | | |
| Switch (Daisy Chain) | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Protocols | Modbus/TCP (Slav | e), EtherNet/IP*, SNM | IPv1/v2c, RESTful AP | PI, TCP/IP, UDP, DHCF | P, BOOTP, HTTP | | | | | |
| Environmental Limits | | | | | | | | | | |
| Standard Operating Temp. | -10 to 60°C (14 to | 140°F) | | | | | | | | |
| Wide Operating Temp. | -40 to 75°C (-40 t | to 167°F) | | | | | | | | |
| Storage Temp. | -40 to 85°C (-40 t | to 185°F) | | | | | | | | |
| Operating Humidity | 5 to 95% RH (non- | -condensing) | | | | | | | | |
| Standards and Certifications | | | | | | | | | | |
| Safety | UL 508 | | | | | | | | | |
| EMC | EN 55032; EN 550 | 024; EN 61000-6-2; | EN 61000-6-4 | | | | | | | |
| EMI | CISPR 32, FCC Pa | | | | | | | | | |
| EMS | | N 61000-4-3, EN 610 | 000-4-4, EN 61000-4 | 4-5, EN 61000-4-6, | EN 61000-4-8 | | | | | |
| Hazardous Location | Class I Division 2, | ATEX Zone 2 | | | | | | | | |
| 48 | 10: | | | | | | | | | |

^{*}Requires online registration at http://license.moxa.com/ (available free of charge)
**The ioLogik E1213 uses source-type DOs

Ethernet Remote I/O - 3 Phase AC Meter (Available in Q4, 2017)



| ioLogik E1230EM |
|--|
| |
| 4 |
| 3 |
| |
| 2 (RJ45) |
| 10/100 Mbps |
| √ |
| Modbus/TCP (Slave), SNMPv1/v2c/v3, TCP/IP, UDP, DHCP, BOOTP, HTTP |
| |
| -10 to 60°C (14 to 140°F) |
| -40 to 75°C (-40 to 167°F) |
| -40 to 85°C (-40 to 185°F) |
| 5 to 95% RH (non-condensing) |
| |
| UL 61010 |
| EN 55032; EN 55024; EN 61000-3-2/3-3; EN 61000-6-2/6-4 |
| CISPR 32, FCC Part 15B Class A |
| EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, EN 61000-4-5, EN 61000-4-6, EN 61000-4-8 |
| |

PoE Remote I/O with Power Daisy Chain (Available in Q4, 2017)



| 12:00 | ioLogik P1210 | ioLogik P1212 | ioLogik P1214 | ioLogik P1242 | | |
|------------------------------|--|---|----------------------------|---------------|--|--|
| Input/Output | | | | | | |
| Digital Inputs | 16 | 8 | 6 | 4 | | |
| Digital Outputs | - | 8 | - | - | | |
| Configurable DIOs | - | - | - | 4 | | |
| Relays | - | - | 6 | - | | |
| Analog Inputs | - | - | - | 4 | | |
| Power Output Channel | 1 | 1 | 1 | 1 | | |
| Ethernet | | | | | | |
| Ports (Connector) | 2 (RJ45) | | | | | |
| Speed | 10/100 Mbps | | | | | |
| Power Daisy Chain* | ✓ | ✓ | ✓ | ✓ | | |
| Protocols | Modbus/TCP (Slave), TCP/IP, UDP, DHCP, Bootp, | SNMP(v1/v2c/v3), SNMP Trap (v1/v2c), HTTP, HTTF | PS, CGI, RESTful API, SNTP | | | |
| Power-over-Ethernet (PoE) | Ethernet port L1: 802.3 AF/AT; mode A/B as Pow | ered Device (PD) | | | | |
| Environmental Limits | | | | | | |
| Standard Models | -10 to 60°C (14 to 140°F) | | | | | |
| Wide Temp. Models | -40 to 75°C (-40 to 167°F) | | | | | |
| Storage Temp. | -40 to 85°C (-40 to 185°F) | | | | | |
| Operating Humidity | 5 to 95% RH (non-condensing) | | | | | |
| Standards and Certifications | | | | | | |
| Safety | UL 61010 | | | | | |
| EMC | EN 55032; EN 55024; EN 61000-6-2/6-4 | | | | | |
| EMI | CISPR 32, FCC Part 15B Class A | | | | | |
| EMS | EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, E | EN 61000-4-5, EN 61000-4-6, EN 61000-4-8 | | | | |
| Power Output Channel | | | | | | |
| Output Voltage | 12/24 VDC | | | | | |
| Current Rating | 100 mA @ 12 VDC / 50 mA @ 24 VDC | | | | | |

*The ioLogik P1200 series Power Daisy Chain DOES NOT provide power as a PSE. The cascaded PD must connect to Ethernet port L2 and support DC direct input over Mode A/B.

RS-485 Remote I/O



| • • | ioLogik R1210 | ioLogik R1212 | ioLogik R1214 | ioLogik R1240 | ioLogik R1241 | | | |
|------------------------------|------------------------------------|--------------------------------------|---------------|---------------|---------------|--|--|--|
| Input/Output | | | | | | | | |
| Digital Inputs | 16 | 8 | 6 | - | - | | | |
| Relay Outputs | - | - | 6 | - | - | | | |
| Configurable DIOs | - | 8 | - | - | - | | | |
| Analog Inputs | - | - | - | 8 | - | | | |
| Analog Outputs | - | - | - | - | 4 | | | |
| Serial | | | | | | | | |
| Ports (Connector) | 2 (5-wire Euroblock terminal) | 2 (5-wire Euroblock terminal) | | | | | | |
| Interface | Dual RS-485 | | | | | | | |
| Protocols | Modbus/RTU (slave) | | | | | | | |
| Environmental Limits | | | | | | | | |
| Standard Operating Temp. | -10 to 75°C (14 to 167°F) | | | | | | | |
| Wide Operating Temp. | -40 to 85°C (-40 to 185°F) | | | | | | | |
| Storage Temp. | -40 to 85°C (-40 to 185°F) | | | | | | | |
| Operating Humidity | 5 to 95% RH (non-condensing) | | | | | | | |
| Standards and Certifications | | | | | | | | |
| Safety | UL 508 | UL 508 | | | | | | |
| EMC | EN 55032; EN 55024 | | | | | | | |
| EMI | CISPR 32, FCC Part 15B Class A | | | | | | | |
| EMS | EN 61000-4-2; EN 61000-4-3; EN 610 | 000-4-4; EN 61000-4-5; EN 61000-4-6; | EN 61000-4-8 | | | | | |

Ethernet Remote I/0











| | | • | • | _ | _ |
|------------------------------|------------------------------------|------------------------------------|-------------------|----------------------------|---------------------|
| | ioLogik E1261W-T | ioLogik E1263H-T | ioLogik E1261H-T | ioLogik E1510-M12-T | ioLogik E1512-M12-T |
| Input/Output | | | | | |
| Digital Inputs | - | - | - | 12 | 4 |
| Configurable DIOs | 12 | 24 | 12 | _ | 4 |
| Analog Inputs | 5 | 10 | 5 | - | - |
| RTDs | 3 | 3 | 3 | - | - |
| Ethernet | | | | | |
| Ports (Connector) | 1 (RJ45) | 2 (RJ45) | | 1 (M12) | |
| Speed | 10/100 Mbps | | | | |
| Switch (Daisy Chain) | - | ✓ | ✓ | - | - |
| Protocols | Modbus/TCP (slave), TCP/IP, UDP, I | DHCP, BOOTP, HTTP | | | |
| Environmental Limits | | | | | |
| Operating Temp. | -40 to 75°C (-40 to 167°F) | | | -40 to 85°C (-40 to 185°F) | |
| Storage Temp. | -40 to 85°C (-40 to 185°F) | | | | |
| Operating Humidity | 5 to 95% RH (non-condensing) | | | | |
| Standards and Certifications | | | | | |
| Safety | UL 508 | | | | |
| EMC | EN 55032; EN 55024 | | | EN 61000-6-2/6-4 | |
| EMI | CISPR 32, FCC Part 15B Class A | | | | |
| EMS | EN 61000-4-2; EN 61000-4-3; EN | 61000-4-4; EN 61000-4-5; EN 61000- | 4-6; EN 61000-4-8 | | |
| Rail Traffic | - | _ | - | EN 50155*, EN 50121-4 | |
| Marine Communications | - | IEC 60945 | | - | _ |

^{*}This product is suitable for rolling stock railway applications, as defined by the EN 50155 standard. For more information, please download the product datasheet from Moxa's website.